

# TEROSON®

## TEROSON

Expert sealing and bonding for facade and window installation



Henkel



# **TEROSON**<sup>®</sup>

## Expert sealing and bonding solutions for facade and window installation

"We are TEROSON – a brand of Henkel Adhesive Technologies. We provide reliable products and solutions to install perfectly bonded and sealed windows and facades. Our well-matched, high-quality product systems are supplemented by a comprehensive service package that is very close to your practical needs. Our experts will support you as experienced, reliable partners at your side."

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### **TEROSON. The perfect partner for your success.**

- 1. User-friendly installation of the products**
  - 2. Premium product quality**
  - 3. Excellent service**
  - 4. Technical support**
  - 5. Your partner all across Europe**
- 

## Our claim:

A quality window must go hand in hand with quality installation – only then can the desired result be produced in the building envelope.

Especially in the construction of curtain walls, no building project is like the other, because the requirements to geometry, function and visual effect differ widely. This is why planners, engineers and contracting companies are often pushed to their limits.

We therefore enable our partners to create buildings of unique architectural design backed up by our expert advice on proper sealing.

Ensuring full functionality of building envelopes.  
In time, on schedule – right from the start.



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**Technical hotline: Phone 0049 211/ 797 9924**

TEROSON's team of technical advisors will be glad to help you with expert advice in our seminars and training courses and will do their best to find suitable solutions to specific sealing applications on site.

# System Overview

System components ▶		Adhesives			Activators, primers, cleaners					
		AD KDS	AD SP+	AD SP	Adhesive Spray	PR Primer M+S	PR Primer ECO	SB 450	P 800	FM Cleaner
▼ Products	Water vapor resistance									
FO 1 SK	open	○	✓	●	-	○	○	-	-	-
FO 1 FOIL-TACK	open	○	×	○	○	○	○	○	-	-
FO 1 FOIL-TACK DUO	open	○	×	○	○	○	○	○	-	-
FO 3	open	✓	×	×	○	○	○	-	-	-
FO 3 SK1	open	✓	×	×	○	○	○	○	-	-
FO 3 SK2	open	○	×	×	○	○	○	○	-	-
FO 50 SK	tight	○	✓	●	-	○	○	-	-	-
FO 50 FOIL-TACK	tight	○	×	○	○	○	○	○	-	-
FO 50 FOIL-TACK DUO	tight	○	×	○	○	○	○	○	-	-
FO 150 FOIL-TACK M+S	tight	○	×	×	○	●	✓	○	-	-
FO KSK	tight	○	×	×	○	●	✓	○	-	-
TA ALU	tight	○	×	×	○	●	✓	○	-	-
AD 2100	n/s					-	-	○	-	-
RB 4006	tight					-	-	-	○	-
SB 412	n/s					-	-	-	-	-
SE 2000 MF	open					-	-	-	○	-
SE 20	tight					-	-	-	-	-
SE 139	tight					-	-	-	-	-
SE 108 xlt	open					-	-	-	○	-
RB VII	n/s					○	○	-	○	○
RB 81	n/s					○	○	-	○	○
EF 537						-	-	-	-	✓
BT 2002						-	-	○	-	-

- ✓ Recommended product
- Alternative product
- Possible use
- Not necessary
- ✗ Not possible



## TEROSON FO 1 SK

Diffusion-capable and plasterable universal sealing strip for the air- and windtight sealing of connections – **outdoor use** (cold side of the building)



### Properties

- Vapor-permeable and extremely robust fleece strip (sd value approx. 1 m)
- Can be plastered or painted over on both sides
- Self-adhesive on one side for rapid pre-fitting on windows
- Resistant to driving rain
- Recommended by leading ETICS manufacturers such as Brillux, Caparol, ispo, Keimfarben etc.
- Adhesion even on wet window frames

### Applications

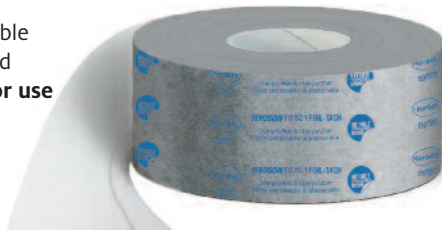
- For sealing window, facade and door elements – outdoor use (cold side of the building)
- For renovation projects and new builds (uneven and even substrates)
- For use in combination with external thermal insulation composite systems (ETICS)

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on fire behavior, airtightness and resistance to driving rain

## TEROSON FO 1 FOIL-TACK

**Full-surface self-adhesive**, vapor-permeable and plasterable sealing strip for the air- and windtight sealing of connections – **outdoor use** (cold side of the building)



### Properties

- Full-surface self-adhesive and plasterable sealing strip equipped with premium fleece
- Vapor-permeable (extremely tearproof special sealing strip, sd value approx. 1 m)
- Can be repositioned thanks to innovative Henkel hotmelt technology
- Easy pre-fitting on windows due to split release paper
- Overhead installation without need for additional mechanical fastening
- Adhesion even on wet window frames
- Resistant to driving rain

### Applications

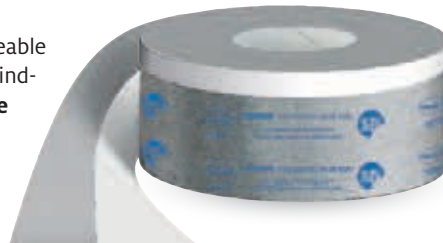
- For sealing facade, window and door elements – outdoor use (cold side of the building)
- Preferably used for new builds (level, smooth substrates)
- As underlay for external thermal insulation composite systems (ETICS)

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on fire behavior, airtightness and resistance to driving rain

## TEROSON FO 1 FOIL-TACK DUO

**Double-sided self-adhesive**, vapor-permeable and plasterable sealing strip for air- and wind-tight sealing of connections – **outdoor use** (cold side of the building)



### Properties

- Double-sided self-adhesive and plasterable sealing strip equipped with premium fleece
- Vapor-permeable (extremely tearproof special strip, sd value approx. 1 m)
- Can be repositioned on the element thanks to innovative Henkel hotmelt technology
- Easy pre-fitting on windows due to split release paper
- Overhead installation without need for additional mechanical fastening
- Adhesion even on wet window frames
- Resistant to driving rain

### Applications

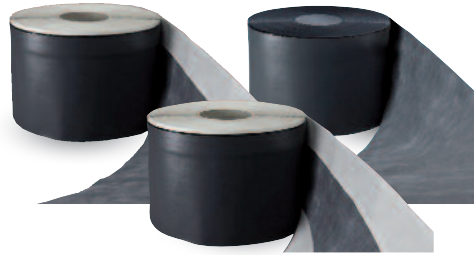
- For sealing facade, window and door elements – outdoor use (cold side of the building)
- Preferably used for new builds (smooth, level substrates)
- As underlay for thermal external thermal insulation composite systems (ETICS)

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on fire behavior, airtightness and resistance to driving rain

## TEROSON FO 3, 3 SK1, 3 SK2

Water-impermeable but diffusion-capable sealing strip system for **outdoor use** (cold side of the building)



### Properties

- Diffusion-capable (sd value 3 m)
- Water-impermeable, resistant to driving rain and airtight
- UV- and bitumen-resistant
- No need for additional mechanical fastening
- Equipped either on one (SK1) or on both sides (SK2) with a self-adhesive strip

### Applications

- Facade elements
- Windows
- Parapets
- Used as a protective strip in the water-draining layer under the windowsill

### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on fire behavior, water tightness and component testing

## Adhesion properties of Teroson sealing strips

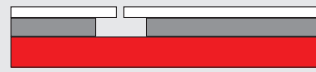
### Plasterable, fabric-backed window sealing strips

TEROSON FO 1 & 50  
**SK**



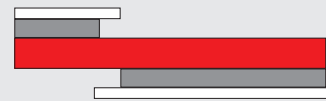
One-sided self-adhesive sealing strip for installation on window frames

TEROSON FO 1 & 50  
**FOIL-TACK**



Full-surface adhesion, one-sided self-adhesive, for installation on frames and masonry

TEROSON FO 1 & 50  
**FOIL-TACK DUO**



Double-sided self-adhesive sealing strip for installation on frames and masonry

### Plastic-based facade sealing strips that can be faced

TEROSON FO 3



Sealing strip without adhesive tape for application by paste (AD KDS)

TEROSON FO 3  
**SK1**



Self-adhesive tape on one side for installation on the window frame

TEROSON FO  
**SK2**



Self-adhesive tape on both sides for installation on window frame and masonry

TEROSON FO 150  
**FOIL-TACK M+S**

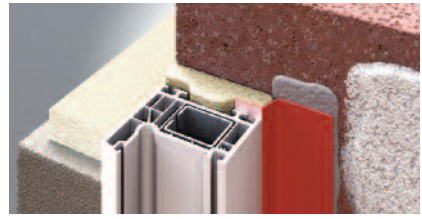


Full-surface adhesion on one side for installation on window frame and masonry

Composite strip
  Adhesive
  Release paper

## TEROSON FO 50 SK

Vapor-retarding and plasterable universal sealing strip for the air- and windtight sealing of connections – **indoor use** (warm side of the building)



### Properties

- Vapor-retarding and extremely tearproof fleece strip (sd value approx. 50 m)
- Can be plastered or painted over on both sides
- Self-adhesive on one side for rapid pre-fitting on windows
- Absolutely airtight
- Overhead installation without need for additional mechanical fastening, no primer required
- Can be applied and repositioned even on wet window frames

### Applications

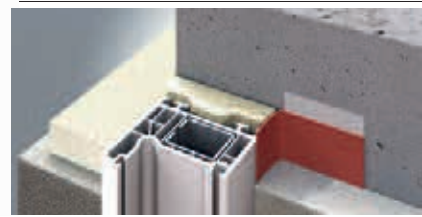
- For sealing window, facade and door elements – indoor use (warm side of the building)
- For renovation projects and new builds (uneven and even substrates)

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on fire behavior, airtightness and resistance to driving rain

## TEROSON FO 50 FOIL-TACK

**Full-surface self-adhesive**, vapor-retarding and plasterable sealing strip for the air- and windtight sealing of connections – **indoor use** (warm side of the building)



### Properties

- Full-surface self-adhesive and plasterable sealing strip equipped with premium fleece
- Vapor-retarding (extremely tearproof special sealing strip, sd value approx. 50 m)
- Can be repositioned thanks to innovative Henkel hotmelt technology
- Easy pre-fitting on windows due to split release paper
- Overhead installation without need for additional mechanical fastening
- Adhesion even on wet window frames

### Applications

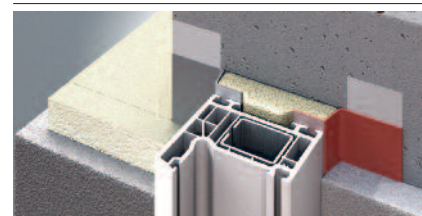
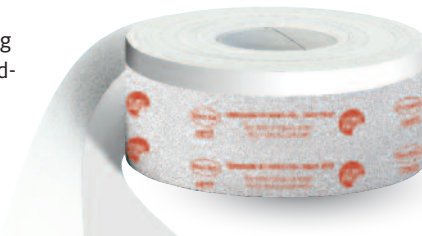
- For sealing windows, facade elements and house doors – indoor use (warm side of the building)
- Preferably used for new builds (level, smooth substrates)
- For wall-mounted frame systems

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on fire behavior, airtightness and resistance to driving rain

## TEROSON FO 50 FOIL-TACK DUO

**Double-sided self-adhesive**, vapor-retarding and plasterable sealing strip for air- and wind-tight sealing of connections – **indoor use** (warm side of the building)



### Properties

- Double-sided self-adhesive and plasterable sealing strip equipped with premium fleece
- Vapor-retarding (extremely tearproof special strip, sd value approx. 50 m)
- Can be repositioned on the element thanks to innovative Henkel hotmelt technology
- Easy pre-fitting on the window due to split release paper
- Overhead installation without need for additional mechanical fastening
- Adhesion even on wet window frames

### Applications

- For sealing windows, facade elements and house doors – indoor use (warm side of the building)
- Preferably used for new builds (smooth, level substrates)
- For wall-mounted frame systems

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on fire behavior, airtightness and resistance to driving rain

THE NEW TEROSON FO 150 FOIL-TACK M+S

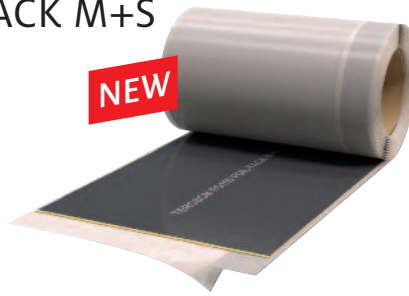
**Stop sticking to old solutions:**  
**Hotmelt Technology now also for sealing facades.**





## TEROSON FO 150 FOIL-TACK M+S

Full-surface, self-adhesive, water- and diffusion-impermeable special sealing strip with HOTMELT Technology



### Properties

- Inside use (Warm side of the building)
- Water-impermeable, airtight and resistant to driving rain
- Diffusion-tight (SD value ~100 m)
- Full-surface self-adhesive, instant tack
- Asymmetrically divided release foil
- No need for additional mechanical fastening
- Can be applied down to -5 °C

### Applications

- Facade elements
- Windows
- House door connections
- Butt-joint bonding of anchor seals

#### Certificates

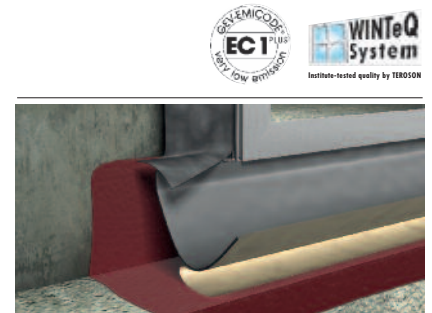
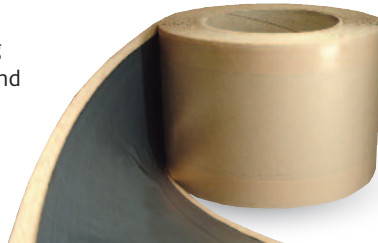
- EMICODE EC 1 Plus certified

Available on request:

- Product and manufacturer's declarations according to DGNB, LEED
- Information on fire behavior, water tightness and component testing

## TEROSON FO KSK M+S

Full-surface self-adhesive strip system for sealing against moisture (capillary and retained water) and non-accumulating seepage water in compliance with DIN 18533, part 1 and 2



### Properties

- Self-adhesive over its entire surface (instantly watertight)
- Bitumen-resistant
- Can be applied down to 0 °C
- No need for additional mechanical fastening
- Asymmetrically divided release paper
- Sealing in compliance with DIN 18533, part 1+2
- 1.5 mm thickness
- Radon-tight

### Applications

- Window and facade connections in the wall/foundation area
- Bottom sealing of floor-to-ceiling elements
- Connections to balconies, terraces, roofs, parapets etc.

#### Certificates

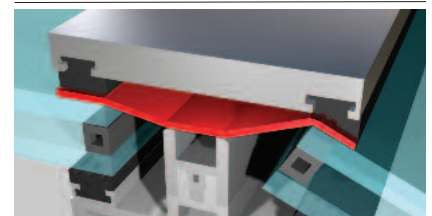
- EMICODE EC 1 Plus
- Declaration of Performance

Available on request:

- Product and manufacturer's declarations according to DGNB, LEED
- Information on fire behavior, water tightness and component testing

## TEROSON TA ALU

Self-adhesive, vapor-impermeable aluminum sealing and repair tape (based on butyl rubber) for producing air- and vapor-tight seals



### Properties

- Absolutely resistant to screw penetration
- Very high tear propagation resistance
- Weather- and aging-resistant (UV-stable)
- Acts as a vapor barrier
- Equipped on one side with a plastic-aluminum composite strip
- Sd value approx. 900 m

### Applications

- As a sealing tape in
  - airconditioning and ventilation systems
  - construction of conservatories
  - aluminum and metal construction (parapet copings, window connections, post-and-beam constructions)
- As a multi-purpose sealing and repair tape
- As a vapor barrier due to its high diffusion resistance
- For indoor and outdoor use

## TEROSON AD KDS

Special polymer for the universal bonding of sealing strip systems in the area of window/facade installation and metal construction

TEROSON AD KDS is a moisture-curing, rapidly hardening 1-component adhesive based on MS polymer. By increasing temperature and air humidity, the process of curing and skin formation can be accelerated.



### Properties

- UV-resistant
- Gap-bridging up to 20 mm
- Easy adjustment of the sealing strip when the adhesive is still fresh
- Can be applied down to -5 °C
- No primer needed on most common building materials

### Applications

- For bonding sealing strips to the building shell, e.g. Teroson FO SD3 / SD3 SK1
- For bonding sealing strips to the window/facade element, e.g. Teroson FO SD3

#### Certificates

- EMICODE EC 1 Plus
- Product and manufacturer's declarations according to DGNB, LEED



## TEROSON AD SP, SP PLUS

**TEROSON AD SP:** Water-based special polymer for bonding plasterable window sealing strips on dry substrates (usable down to +5 °C)

**TEROSON AD SP PLUS:** Modified special polymer for bonding plasterable window sealing strips even at low temperatures on damp substrates (usable down to -5 °C)



### Properties

TEROSON AD SP and SP PLUS:

- Stress-free bonding of Teroson FO SD1 / SD50 sealing strips to the building shell
- Easy application with Teroson hand gun
- Good adhesion, compatibility with paints
- Strip position easily adjustable in the fresh adhesive
- Can be applied down to +5 °C (AD SP) resp. -5 °C (AD SP Plus)

### Applications

- For bonding plasterable Teroson sealing strips to the building shell
- Teroson FO SD1
- Teroson FO SD50

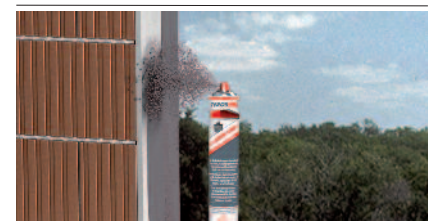
#### Certificates Teroson AD SP:

- EMICODE EC 1 Plus
- Available on request:
- Product and manufacturer's declarations according to DGNB, LEED



## TEROSON AD Adhesive Spray

Highly efficient spray adhesive and ideal assembly aid – can be used as contact and pressure-sensitive adhesive



### Properties

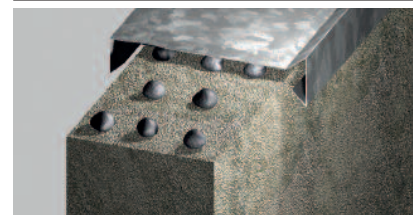
- High initial tack
- Fast and clean bonding
- Adjustable spray pattern
- Suitable for porous and non-porous materials
- Can be applied down to -5 °C

### Applications

- For preparing the bonding of self-adhesive sealing strips, e.g. Teroson FO SD1 FOIL-TACK and Teroson FO SD50 FOIL-TACK, in the case of unstable or difficult substrates
- For surface strengthening and adhesion improvement on weak or damp substrates before bonding Teroson FO SD1/SD50 FOIL-TACK
- For bonding plastic (PVC, EVA, PIB, FPO) and rubber (EPDM) strips/membranes as well as PE vapor barrier membranes on penetrations and rising structural components
- Can be applied on damp substrates

## TEROSON AD MS 2100

Gun-applied, 1-component assembly adhesive for use in metal construction



### Properties

- High initial tack
- Very rapid curing
- Suitable for indoor and outdoor use
- Good gap-bridging ability
- Can be painted over and sanded

### Applications

- Special adhesive for use in window and facade installation and in metal construction
- For bonding building materials to wood, metal and mineral substrates – indoor and outdoor use
- For bonding textured paint surfaces after pretreatment with adhesion-promoting cleaner TEROSON SB 450

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED



white grey

## TEROSON RB 4006

Low-solvent butyl-rubber sealant for bonding and sealing applications (building and industrial sector)



### Properties

- Easily smoothable
- Non-slump consistency
- Viscoelastic
- Extremely vapor-tight
- Can be coated/painted after drying

### Applications

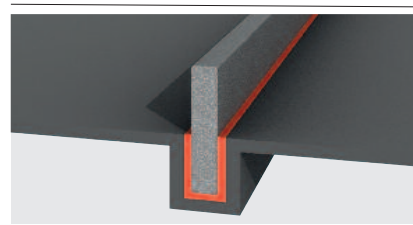
- For bonding mechanically fastened metal overlaps, e.g. in airconditioning and ventilation systems, silos, tank construction, metal and sheet metal processing
- For sealing joints in frame constructions, curtain walls and sheet metal flashings (if subject to low mechanical stress)



grey

## TEROSON SB 412

Black-pigmented, viscous, rubber-based adhesive and sealant (solvent-based)



### Properties

- Excellent adhesion to many substrates
- Paste-like consistency, therefore good filling power
- Good flow properties (especially suited for sealing difficult-to-access joints and seams)
- Able to bridge joint tolerances
- Can be easily painted over after complete drying

### Applications

- For bonding rubber, glass, steel, aluminum, felt, wooden materials
- For sealing joints, seams, penetrations and overlaps; especially suitable for overlapping and butt joints where the sealant needs to flow into the gap



black

# TEROSON SE 2000 MF

Soft-elastic, multi-purpose sealant and adhesive (MS polymer®) for use in metal construction



### Properties

- Excellent UV and weather resistance
- Bonds to a wide range of materials – even without primer
- Low stringiness, good compatibility with paints
- Can be applied down to -5 °C
- Joint sealant for facade elements – indoor and outdoor use (EN 15651-1: F-EXT-INT)

### Applications

- For sealing structural and connection joints as well as window joints inside and outside the building
- For sealing seams and joints in metal and apparatus construction, sheet metal processing and plastics engineering
- For use in airconditioning and ventilation systems
- Soft-elastic bonding of sandwich elements for absorbing thermal movement
- Adhesion on most rubber grades – even on EPDM (preliminary tests required)

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on component testing



## TEROSON SE 2000 MF: The multi-purpose wonder weapon for bonding and sealing jobs



TEROSON SE 2000 MF  
The **PERMANENTLY ELASTIC** joint sealant



TEROSON SE 2000 MF  
The **FAST-ACTING** reactive adhesive



TEROSON SE 2000 MF  
The **PAINTABLE** joint sealant



TEROSON SE 2000 MF  
The **MULTI-PURPOSE** paste for plastic strips



TEROSON SE 2000 MF  
The **VAPOR-PERMEABLE** joint sealant

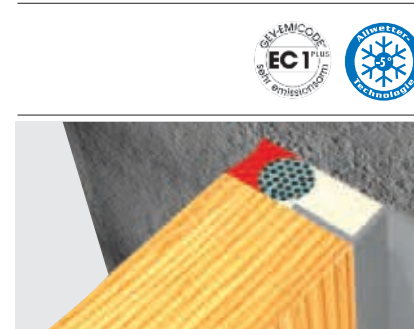


TEROSON SE 2000 MF  
The **PRIMERLESS** super adhesive



## TEROSON SE 108<sup>xlt</sup>

Neutral-cure quality sealant for facade and window applications



### Properties

- Excellent workability – virtually no stringing
- Easily smoothable and moldable
- 100% oxime- and MEKO-free
- Excellent adhesion without primer
- Compatibility with paints tested in compliance with DIN 52 452, part 4 (test methods A1, A2)
- Shelf life: 18 months

### Applications

TEROSON SE108xlt is a multi-purpose sealant. Main areas of application:

- Sealing of structural and connection joints (CE marking acc. to DIN EN 15651-1: Joint sealants for facade elements)
- Sealing of window panes with wooden frames (CE marking DIN EN 15651-2: Joint sealants for glazing)
- Joints acc. to DIN EN ISO 11600 Building construction, Jointing products: class F-25LM and G-25LM
- Meets the requirements of IVD instruction sheet no. 9/2014
- Edge sealing of metal elements

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED



## TEROSON SE 139

Elastic acrylic sealant for indoor and outdoor use



### Properties

- Permanently elastic (25 % movement absorption)
- Complies with IVD Information Sheet No. 9
- Generally compatible with paints
- Quickly rainproof
- Adheres on damp, absorbent substrates even without primer
- Joint sealant for facade elements – indoor and outdoor use (EN 15651-1: F-EXT-INT)

### Applications

- For sealing structural and connection joints on windows, facade elements and house doors
- For sealing sheet metal butts and sheet metal ducts (corrosion-protected) in heating, ventilation and airconditioning systems as well as the resulting wall penetrations

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on component testing



## TEROSON SE 20

Acrylic sealant for joints subject to low stresses – indoor use



### Properties

- Elastoplastic (10 % movement absorption)
- Generally compatible with paints
- Easy to apply and virtually odorless
- Self-adhesive on most common building substrates
- Resistant to aging
- Joint sealant for facade elements – indoor and outdoor use (EN 15651-1: F-EXT-INT)

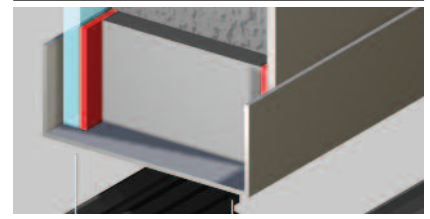
### Applications

- For sealing indoor connection joints subject to low stresses, for example
- joints in drywall construction or
  - joints in prefabricated construction and in heating, ventilation and airconditioning systems



## TEROSON RB 81

High-quality butyl sealing compound with powerful adhesion and plasto-elastic properties



### Properties

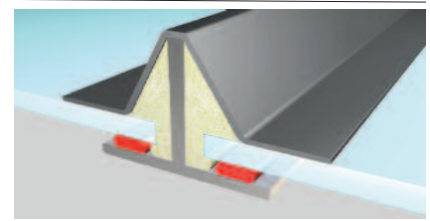
- Self-welding
- Excellent water- and aging resistance
- Self-adhesive on both sides
- Available in different widths and thicknesses

### Applications

- For sealing, padding or bonding cladding panels, bumper rails or decorative moldings, impact protection panels in container and tank construction
- For sealing overlaps of steel, aluminum, glass and plastic constructions in sheet metal and metal processing, electrical engineering or apparatus and mechanical engineering
- For bonding PE sheeting, plastic sheeting (e.g. EPDM) or components in plastics engineering
- As protection against contact corrosion between different metals
- For sealing overlaps of cladding panels, external insulation panels, wall claddings, ventilation shafts and airconditioning systems; also for joining prefabricated components (contact bonding method)

## TEROSON RB VII

Double-sided self-adhesive and permanently plastic sealing compound based on synthetic rubber



### Properties

- Self-adhesive on both sides
- Can be painted over
- Very good water and aging resistance
- Solvent-free

### Applications

- Used as a sealant and spacer in the sheet metal processing industry, e.g. for sealing overlaps with iron, sheet metal, aluminum, glass and plastic constructions
- As protection against contact corrosion between iron and non-ferrous metals; also for use in sanitary facilities
- Used as a spacer and additional seal when doing glazing work, for sealing overlapping joints with windowsills, stair treads and artificial stone facades
- In automobile, wagon and caravan construction, for sealing metal, wood and plastic components

## TEROSON PT ecoMAX 600

Foam sealing tape resistant to driving rain but diffusion-capable for sealing window/facade connections



### Properties

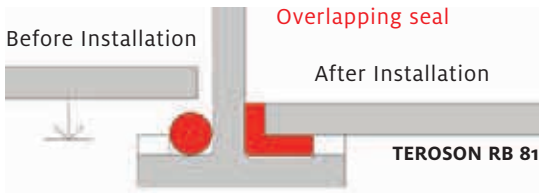
- Impervious to driving rain, permits vapor diffusion
- Easy and economical use
- Sound- and heat-insulating
- Hardly inflammable according to DIN 4102 B1
- Can be painted over

### Applications

- Window perimeter joints, connection joints in ETIC systems, drywall construction, window jamb extensions etc.

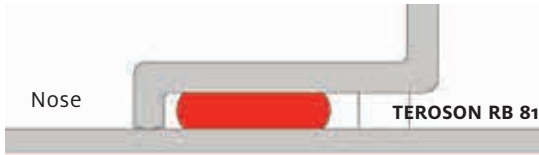
TEROSON PT ecoMAX tapes are **open to vapor diffusion**. In terms of weatherproofing, they are **resistant to driving rain**. When choosing this type of sealing, attention must always be paid to **predefined joint tolerances**. Pre-compressed, acrylate-impregnated PUR sealing tapes expand shortly after their installation in the window joint and rapidly close the joint between the window and the building shell. The tapes can accommodate slightly uneven substrates within the predefined joint tolerance range.

## Types of sealing

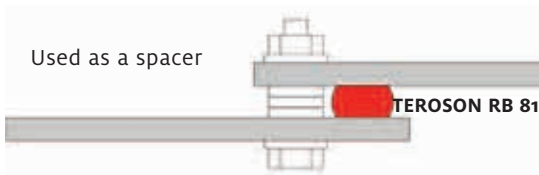


**In metal, glass and facade construction, the use of profiled, self-adhesive sealing tapes and sealing beads supplied as rolls or on spools provides extra safety.**

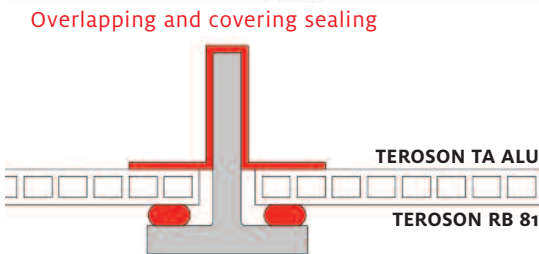
They are simply installed manually without need for additional equipment – either before or during assembly. We differ between the following types of sealing: **overlapping, self-adhesive and pressure seals** (with mechanical fastening).



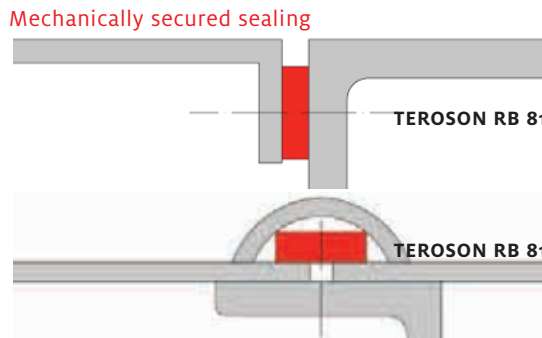
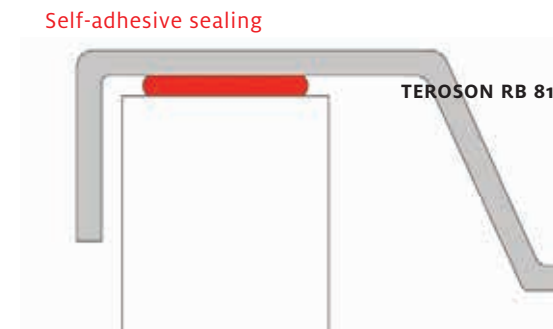
**Overlapping seals** are used e.g. for fixed glazing. Due to the powerful bond between glass pane and window frame, this type of sealing adds strength for bearing dynamic loads. Any stresses arising within the joints, e.g. caused by different thermal changes in length, are reduced. Overlapping seals are also used to exclude unfavorable environmental effects in joints. Such types of covering seal also achieve an optically flawless surface in joints.



**Self-adhesive** elastic seals help simplify the structural design, making assembly easier and, in some cases, conventional mechanical fastening redundant. Such types of constructions are also used when contact interaction between materials or components is suspected of causing corrosion.



In addition, the use of such seals can absorb sound transmitted through structural components. In effect, the elastic adhesive reduces or prevents transmission of vibration. Another advantage is that **mechanically fastened** components can at the same time be sealed.



Application table TEROSON PT ecoMAX 600

Order number Tape depth/ Joint width	TEROSON PT ecoMAX 600: BG1 according to DIN 18542 (2009) Suitable for joint widths (in mm) of																				
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
from ... to ...																					
15/2 – 6	█																				
15/5 – 12				█																	
20/9 – 20								█													

**Certificates**

- █ EMI CODE EC 1 Plus
- █ Information on airtightness and resistance to driving rain is available on request.

# TEROSON EF 537

High-quality, hardly inflammable precision foam for window installation



### Properties

- Building material class B1 according to DIN 4102
- Can be applied down to -10 °C
- Low post-expansion (max. 20 %)
- Very low curing pressure
- Ift-tested window foam featuring long-term flexibility and dimensional stability

### Applications

- For foam-filling and sealing joints around windows, front doors and windowsills
- For insulating structural components against heat, cold, sound and draughts
- For filling cavities and wall penetrations
- Suitable for bonding external thermal insulation composite systems (ETICS)
- For sealing manhole rings and well casings up to 0.5 bar water pressure

#### Certificates

- EMICODE EC 1 Plus
- Available on request:
  - Product and manufacturer's declarations according to DGNB, LEED
  - Information on airtightness and resistance to driving rain

TEROSON EF 537: The all-rounder for insulation, protection and installation jobs. In almost all places.



TEROSON EF 537  
The **SOUNDPROOF** foam



TEROSON EF 537  
The **FIRE PROTECTION** foam



TEROSON EF 537  
The **WINTER** foam



TEROSON EF 537  
The **HIGH-PRECISION** window foam



TEROSON EF 537  
The **WINDOWSILL** and **HOUSEDOOR** foam

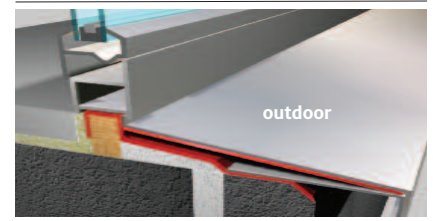


TEROSON EF 537  
The **ETICS** foam



## TEROSON BT 2002

Self-adhesive bitumen felt for damping structure-borne sound



### Properties

- Self-adhesive
- Efficient and weight-saving sound damping of thin-walled sheet metal constructions
- Excellent adhesion to stainless steel, sheet steel and plastic materials
- Provides additional reinforcement

### Applications

- For damping structure-borne sound on garage doors, facade elements, windowsills, bathtubs, shower basins and sinks, radiator covers, garbage chutes, ventilation and airconditioning systems, elevator cabins

## TEROSON WT 112 DB

High-quality, non-flammable anti-drumming compound



### Properties

- Hardly inflammable in compliance with DIN 4102 B1
- Solvent-free
- Sprayable
- High acoustic loss factor, low consumption
- Can be mechanically processed or painted after drying

### Applications

- As antidrumming agent or for damping structure-borne sound on thin-walled sheet metal constructions (plant and machine engineering, ventilation ducts, fan housings, elevators, trapezoidal sheet metal undersides)
- For the rear-side coating of facade elements made of steel or aluminum

## TEROSON WT 118

Hardly inflammable, solvent-free antidrumming compound based on an aqueous synthetic resin dispersion



### Properties

- Can be applied by trowel, by roller or by spraying
- High acoustic efficiency (good sound deadening due to the high acoustic loss factor)
- Can be mechanically processed or painted after drying
- Adheres to primed and other corrosion-protected surfaces
- Also features heat-insulating properties

### Applications

- As antidrumming agent or for absorbing/damping structure-borne sound on thin-walled sheet metal constructions in vehicle, wagon, plant and apparatus construction, shipbuilding and for ventilation ducts, fan housings, elevators and garbage chutes
- For the rear-side coating of facade elements and in container construction

## TEROSON PR PRIMER M+S, SPRAY M+S

Bonding course and surface strengthener for mineral and bituminous substrates



### Properties

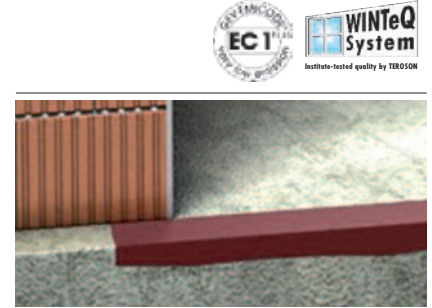
- Surface-strengthening effect
- Can be applied down to -10 °C and on damp substrates
- Liquid but with a very high tack (only Teroson PR Primer M+S)
- Enormous time savings thanks to spray application (TEROSON PR PRIMER SPRAY M+S)

### Applications

- For surface preparation before installing Teroson sealing strips (TEROSON FO SD 3, Teroson FO SD M+S, Teroson FO KSK M+S), sealing membranes and extruded butyl sealing products
- For surface preparation (only Teroson PR Primer M+S) before installing Teroson sealing strips (TEROSON FO SD1 FOIL-TACK and Teroson FO SD50 FOIL-TACK)

## TEROSON PR PRIMER ECO

TEROSON PR PRIMER ECO is a water-based, solvent-free primer for use under sealing strips on mineral substrates.



### Properties

- Low-emission product, EMICODE EC1PLUS-certified
- Rapid drying
- High yield, very economical in use
- Suitable for use on damp substrates
- Application temperature: above 0 °C

### Applications

- For porous and mineral substrates
- For use under self-adhesive Teroson sealing strips (SD3 SK2, SD150 M+S, SD1/SD50 FOIL-TACK and others)
- Suitable for LEED- and DGNB-certified buildings

#### Certificates

- EMICODE EC 1 Plus
- Product and manufacturer's declarations according to DGNB, LEED

## TEROSON SB 450

Cleaner and adhesion promoter for use on non-absorbent substrates



### Properties

- Special solution for cleaning non-absorbent substrates
- Improves the adhesion of Teroson MS 2100 on difficult substrates
- Very high yield

### Applications

- For cleaning and, if necessary, improving the adhesion of elastic adhesives and sealants to metal, plastic and painted/varnished surfaces

## TEROSON PR PRIMER P 800

Adhesion promoter for use with sealing products on many absorbent and non-absorbent substrates



### Properties

- One-component product
- Film-forming adhesion promoter
- Very high yield

### Applications

- For improving the adhesion of sealants to
- porous, absorbent and mineral substrates (concrete, cement, clinker, brickwork)
  - non-absorbent substrates (metals, plastics, coated wood)

## TEROSON FM-Cleaner

Acetone-based cleaner for cleaning PU foam guns or for removing fresh PU foam stains. Please note that regular cleaning considerably increases the service life of foam guns.



### Properties

- Solvent-based PU cleaner
- Short flash-off time
- Contains acetone

## TEROSON foam gun

The corrosion-resistant TEROSON foam gun forms a closed system together with the TEROSON EF 537 can. After properly screwing the can onto the thread, the content can be used for up to 4 weeks.



# Primer table for sealing strips

Substrates	TEROSON sealing strips						
	TEROSON FO KSK M+S	TEROSON FO SD 150 M+S	TEROSON FO SD3 SK	TEROSON FO SD50 FOIL-TACK	TEROSON FO SD1 FOIL-TACK	TEROSON FO SD50 SK	TEROSON FO SD1 SK
Bituminous thick coatings, new	Without primer	Without primer	Without primer	Without primer	Without primer	Without primer	Without primer
Bituminous roofing membranes (sanded), new	Without primer	Without primer	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S
Bituminous roofing membranes (sanded), weathered	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S
PVC roofing membranes (e.g. Wolfin)	TEROSON AD 914	TEROSON AD 914	TEROSON AD 914	Request advice	Request advice	Request advice	Request advice
EPDM membranes (e.g. Duraproof)	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	Request advice	Request advice	Request advice	Request advice	Request advice
EVA membranes (e.g. Evalon, Alvitra)	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S	TEROSON PR PRIMER M+S
PIB (e.g. Rhepanol)	Without primer	Without primer	Request advice	Request advice	Request advice	Request advice	Request advice
ECB (e.g. OC-Plan)	Without primer	Without primer	Request advice	Request advice	Request advice	Request advice	Request advice
PE sheeting	Without primer	Without primer	Request advice	Request advice	Request advice	Request advice	Request advice

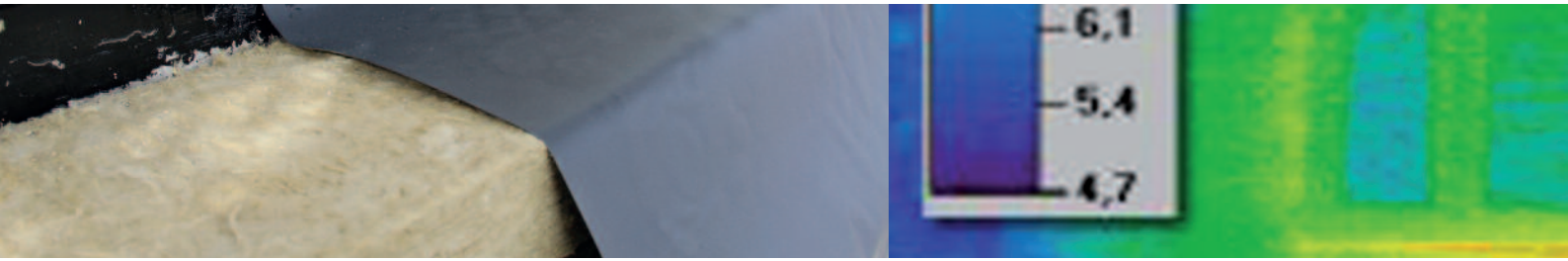
# Primer table for sealants, adhesives and extruded butyl sealing products

Applications	TEROSON sealants / adhesives / extruded butyl sealing products													
	TEROSON SE 108	TEROSON SE 2000 MF	TEROSON SE 20	TEROSON SE 139	TEROSON SB 412	TEROSON RB 4006	TEROSON AD KDS	TEROSON AD SP	TEROSON AD SP PLUS	TEROSON AD MS 2100	TEROSON AD SPS	TEROSON TA ALU	TEROSON RB 81	TEROSON RB VII
Concrete	P 800	P 800	●	●	●	P 800	P 800	●	P 800	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Artificial stone	×	●	●	●	●	×	●	●	P 800	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Fiber cement (Eternit)	P 800	P 800	●	●	●	P 800	P 800	●	P 800	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Glacial	●	●	×	×	●	●	●	×	P 800	●	●	●	●	●
Clinker bricks (glazed)	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Clinker bricks (unglazed)	P 800	P 800	●	●	●	●	P 800	●	P 800	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Natural stone: marble	×	×	×	×	×	×	×	×	×	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Natural stone: basalt	×	×	●	●	●	×	×	×	P 800	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Natural stone: quartzite	×	×	×	×	×	×	×	×	×	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Natural stone: sandstone	×	×	●	●	●	×	×	×	×	SB 450	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Cellular concrete	×	×	●	●	●	P 800	×	●	×	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Plaster	P 800	P 800	●	●	●	P 800	P 800	●	P 800	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Stoneware (unglazed)	P 800	P 800	●	●	●	●	P 800	●	●	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Brickwork	P 800	●	●	●	●	●	●	●	P 800	●	●	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Bright aluminum	●	●	●	●	●	×	●	●	●	SB 450	●	●	●	●
Anodized aluminum	●	●	●	●	●	●	●	●	●	SB 450	●	●	●	●
Powder-coated aluminum	●	●	●	●	●	●	●	●	●	SB 450	●	●	●	●
Structural steel (galvanized)	P 800	●	●	●	●	●	●	●	●	SB 450	●	●	●	●
Structural steel (primed)	●	●	●	●	●	●	●	●	●	SB 450	●	●	●	●
Lead	P 800	●	×	×	●	●	●	×	×	×	×	●	●	●
Stainless steel	P 800	●	×	×	●	●	●	×	P 800	SB 450	●	●	●	●
Copper	P 800	●	×	×	●	●	●	×	×	SB 450	●	●	●	●
Brass	P 800	●	×	×	●	●	●	×	×	SB 450	●	●	●	●
Zinc	P 800	●	●	●	●	●	●	×	P 800	●	●	●	●	●
EPDM	×	●	×	×	●	×	×	×	×	●	●	P 800	P 800	P 800
GFRP (polyester, epoxy resin)	●	×	×	×	●	×	×	×	●	SB 450	●	●	●	●
EPS (expanded polystyrene)	×	×	×	×	●	×	×	×	×	×	×	●	●	●
PVC, rigid	●	●	●	●	●	●	●	●	×	●	●	●	●	●
PVC, flexible (polymer)	×	●	×	×	×	●	●	×	×	×	×	×	×	×
PUR, rigid	●	×	●	●	●	●	×	●	●	●	●	●	●	●
PUR, flexible	●	×	●	●	●	●	×	●	●	●	●	●	●	●
HPL	●	P 800	●	●	●	●	P 800	●	P 800	●	●	●	●	●
Glass	●	×	×	×	●	●	×	×	×	SB 450	×	●	●	●
Ceramics/porcelain	●	×	×	×	●	●	×	×	×	SB 450	×	●	●	●
Enamel	●	●	×	×	●	●	×	×	×	●	×	●	●	●
Tiles (glazed)	●	×	×	×	●	×	×	×	×	●	●	●	●	●
Wood (glazed)	●	×	●	●	●	×	×	●	●	●	●	●	●	●
Wood (varnished/lacquered)	●	×	●	●	●	×	×	●	●	●	●	●	●	●
Wood (untreated)	●	×	●	●	●	×	×	●	●	●	●	●	●	●
Bitumen	×	●	×	×	×	●	●	×	×	×	×	PR PRIMER M+S	PR PRIMER M+S	PR PRIMER M+S
Silicone (hardened)	●	×	×	×	●	×	×	×	×	×	×	×	×	×

P 800 = TEROSON PR PRIMER P 800 PR Primer M+S = TEROSON Primer M+S; TEROSON Spray M+S SB 450 = TEROSON SB 450

- ✗ Product not recommended or suitable for this substrate.
  - Normally adheres without primer; however, non-absorbent substrates should previously be cleaned with a suitable solvent.
  - Pre-wet absorbent substrates with water.
  - Adhesion test recommended before use.
- P 800** Before applying the product, use TEROSON PR Primer P800 (film-forming), e.g. on absorbent substrates.  
**SB 450** Before applying the product, use TEROSON SB 450 to improve adhesion (not film-forming).  
 Without Carry out your own tests.





## The basics of sealing

Connection joints must be able to

- accommodate structural movement
- slow down the heat flow in the area of the joint
- retard (or even prevent) vapor diffusion from the inside
- prevent the ingress of any kind of moisture from the outside.

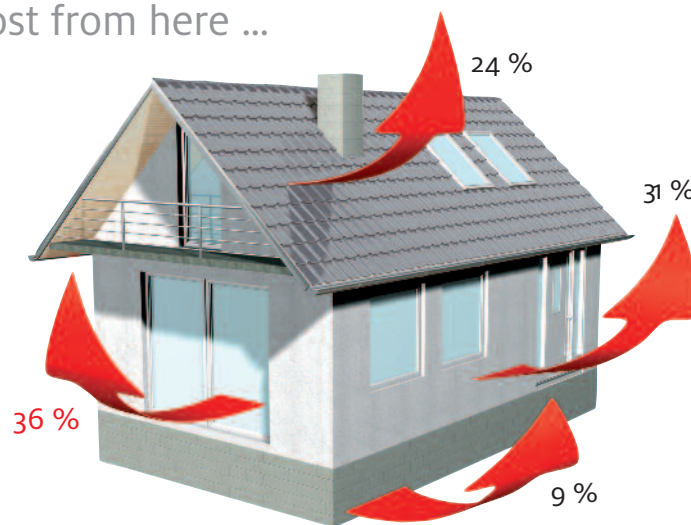
As a result of the stricter requirements of the EnEV, connection joints and their proper sealing have become increasingly important over the past few years. They separate the individual building components either from each other or from the building structure. The joints must be expertly sealed, while taking the structural-physical necessities into account, and must comply with the requirements laid down in the "RAL Guideline on the planning and installation of windows and front doors in new builds and refurbishment projects".

Due to the high importance of this critical zone, its proper sealing must be planned well in advance. The materials to be used for the different tasks and functions must be adapted to each other under building physical aspects. It is recommendable to install a vapor diffusion tight membrane on the inside of the building in order to prevent the penetration of moisture through the joint and thus into the insulation material. Especially low-energy or zero-energy houses require the installation of window systems that meet the highest demands with respect to thermal and acoustic insulation. In addition, they also need to satisfy the ever-increasing requirements concerning protection against burglary. Due to their more effective thermal insulation, modern window elements are able to generate high energy savings. But also the connection joints must be able to fulfill today's thermal and acoustic insulation requirements.

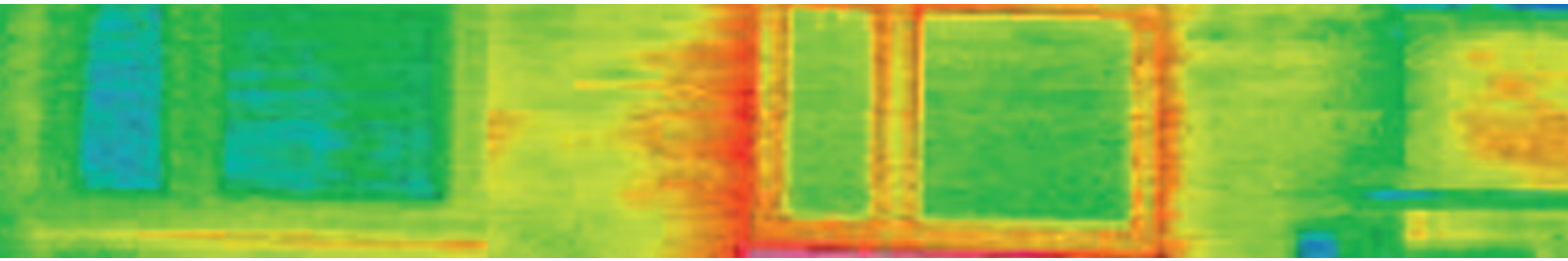
These days, the products used for sealing connection joints not only have to fulfill purely functional requirements. Apart from being able to effectively seal the building envelope, they increasingly need to meet the demands of sustainable construction.

## So much energy is lost from here ...

The largest single location of energy loss from the building is via windows and doors. By replacing old windows and doors and expertly sealing the connections between the building elements, a major part of the energy loss can be prevented in the long term.



TEROSON. No room for compromise.



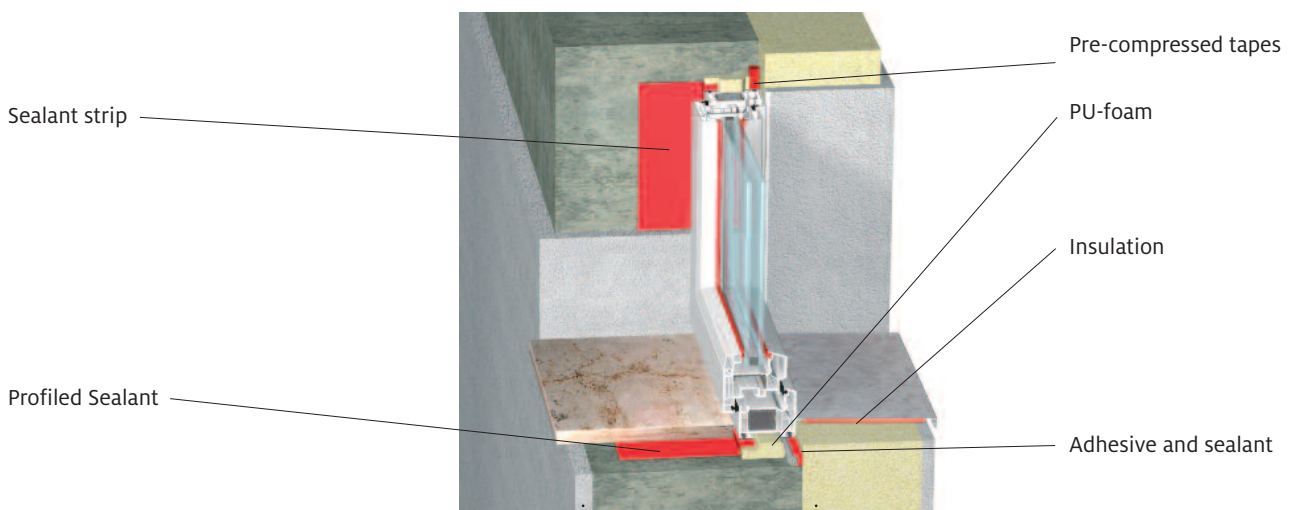
## Why is the topic of window sealing so crucial?

The requirements resulting from legal regulations are making increasingly high demands on the proper and workmanlike sealing of the connection joints between windows, window elements, front doors etc. and the building itself. Making the building shell resistant to air, wind and driving rain and preventing the formation of mold are structural necessities stipulated by the regulations of the German Energy Saving Ordinance (EnEV 2016) and DIN 4108. According to the laws of building physics, water vapor tries to move through walls and ceilings in order to be at the same concentration on both sides – moving as a rule from the in- to the outside. It always takes the path of least resistance. And that's the connection joint.

In times where the low-energy and the passive house are state of the art, the proper sealing of junctions is of particular significance. Structural damage caused by the formation of condensation water in the area of connection joints – between the building structure and windows, window elements or front doors – has strongly increased in the past few years.

The guideline for mounting windows and doors, issued by the RAL Quality Assurance Association in 2014, provides comprehensive information on the state of the art. One of its most important constituents is the 3-level principle of window sealing.

## The 3-level principle of window sealing



**1st level:** The inner area of the joint must be airtight towards the living space, thus separating the indoor from the outdoor climate. In this area, the temperature must always be above the critical temperature for mold growth (13-degree isotherm).

**2nd level:** The center part of the joint is the area of thermal and acoustic insulation.

**3rd level:** On the outside, the joint must be protected from driving rain, wind and UV light. Water that penetrated from outside must be controlled and directly drained to the outside. At the same time, moisture must be allowed to escape from the functional area to the outside.

### About TEROSON



For 25 years now, TEROSON Bautechnik has been active in the sector of special sealing solutions for facades and windows. Today, the company offers a compact and clearly structured portfolio of well-proven classic and innovative products for the reliable and durable sealing of structural joints. The product range comprises sealing strips, pre-compressed foam tapes, joint sealants, profiled sealing tapes, PU foams, assembly adhesives and other system components.



Especially in extreme climates and under difficult structural conditions, the premium quality of Henkel TEROSON products has a proven track record of long-term success. Under the quality seal "All-weather Technology", TEROSON ensures reliable performance and user-friendly application, even on damp substrates and at sub-zero temperatures – based on a tightly structured product line.

The installation of these "special systems for use under extreme conditions (-5 °C)" was worked out jointly with the Institut für Fenstertechnik (i.f.t.) in Rosenheim (German Institute for Window Technology) and successfully tested in practical use. For our WINTeQ systems, the suitability for use under extreme conditions has been confirmed by Independent Experts' Reports. On site, the systems can even be applied at temperatures down to -10 °C. In this way, stillstands at the construction site can be substantially reduced.

### The organization

Under the roof of the TEROSON WINTeQ Europe organization, Henkel offers sealing and bonding solutions to facade builders and window installers – across borders, state of the art and of premium quality. TEROSON's team of technical advisors provides active support across borders, based on many years of practical experience. TEROSON's range of systems and services is in a class of its own and therefore attractive for all window-making and metal-working companies – no matter whether they operate on a regional, national or international scale.

Your partner for Europe-wide projects.







Adhesives	Unit	Sales unit	IDH-Nr.
TEROSON AD KDS	570 ml 16 sausage packs/carton		2282017
TEROSON AD SP	600 ml 12 cartridges/carton		242541
TEROSON AD SP PLUS	600 ml 20 sausage packs/carton		406769
TEROSON AD Adhesive Spray	750 ml 6 aerosol cans/carton		1710906
TEROSON AD MS 2100	290 ml 12 cartridges/carton		
	white		2046423
	grey		2045684
TEROSON RB 4006	570 ml 24 sausage packs/carton		1115969
TEROSON SB 412	310 ml 12 cartridges/carton		729577
TEROSON SE 2000 MF	310 ml 12 cartridges/carton		
	white		2288832
	black		2288816
	grey		2291117
	600 ml 16 sausage packs/carton		
	white		2288835
	black		2288831
	grey		2291118

Sealants	Unit	Sales unit	IDH-Nr.
TEROSON SE 108 <sup>xt</sup>	300 ml 12 cartridges/carton		
	white		2248381
	transp.		2248386
	600 ml 12 sausage packs/carton		
	white		2248387
	transp.		2248385
TEROSON SE 139	300 ml 12 cartridges/carton		
	white		1114419
	400 ml 12 sausage packs/carton		
	white		882402
	600 ml 12 sausage packs/carton		
	white		882401
	grey		882389

Sealants	Unit	Sales unit	IDH-Nr.
TEROSON SE 20	300 ml	12 cartridges/carton	
		white	280865

Sealing tapes and extruded butyl sealing products	Roll length	Thickness (mm)	Width (mm)	IDH-Nr.
TEROSON RB VII (Flachprofil)	130 m	2,0	20	150323
		Roll length	Diameter	IDH-Nr.
TEROSON RB VII (Rundprofil)	120 m	Ø 4,0		150318
	96 m	Ø 5,0		150319
	60 m	Ø 8,0		150320
TEROSON RB 81	40 m	1,5	15	79044
	50 m	2,0	10	142150
	40 m	1,5	40	150327
	30 m	2,0	20	150304

	Roll length	Dimensions/ Tape depth/ Joint width	Sales unit (piece)	IDH-Nr.
TEROSON PT ecoMAX 600 anthrazit	12 m	15 /2-6	8	869907
	5,6 m	15 /5-12	8	1101080
	3,3 m	20 /9-20	6	1101010
TEROSON PT ecoMAX 600 grey	12 m	15 /2-6	8	869904
	5,6 m	15 /5-12	8	1101044
	3,3 m	20 /9-20	6	1101009

Other widths on request

Polyurethane foam	Unit	Sales unit	IDH-Nr.
TEROSON EF 537	750 ml	12 cartridges/carton	881593

Antidrumming compounds and bitumen boards	Unit	Sales unit	IDH-Nr.
TEROSON WT 112 DB	250 kg	Drum	691487
TEROSON WT 118	40 kg	Hobbock	1031553
	250 kg	Drum	1031554

	Thickness	Length x Width	IDH-Nr.
TEROSON BT 2002	2,3	1000 x 500	142187



Primers, Activators, Cleaners, Tools	Unit	Sales unit	IDH-Nr.
TEROSON PR PRIMER M+S	5 l	canister	228695
TEROSON PR PRIMER Spray M+S	750 ml	can	1496852
TEROSON PR PRIMER ECO	5 l	bucket	2374722
TEROSON SB 450	1000 ml	8 bottles/ carton	642844
TEROSON PR PRIMER P 800	125 ml	6 cartridges/ carton	1867498
TEROSON FM-Cleaner	500 ml	12 cartridges/ carton	82717
TEROSON foam gun		1 gun	1438886

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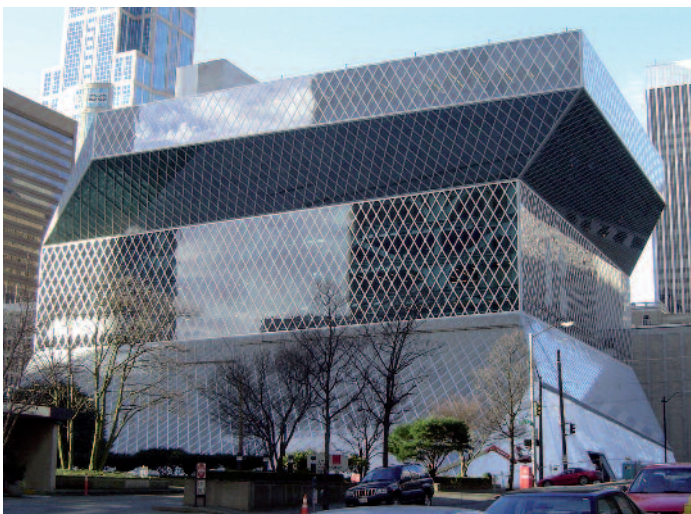
#### Please note

The properties described in this brochure are based on our practical experience and application tests. Site- or application-specific conditions, as well as the correct and successful use of our products, are beyond our sphere of influence. If in doubt, the user should therefore first carry out sufficient tests to ensure the product is suitable for the intended use. Please make sure to follow the instructions contained in the relevant and currently valid Technical Data Sheets. These are available on [www.terason-bautechnik.com](http://www.terason-bautechnik.com). If you need more detailed information or advice, please contact our Technical Advisory Service.

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Mercedes Benz Museum, Stuttgart | TEROSON FO 3 SK1



Public Library, Seattle/USA | TEROSON TA ALU



Station City, Wien

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